# Steam Sterilizer Goldberg 160S



## **Technical Datasheet**

ERYIGIT's GOLDBERG steam sterilizer is offered in a prevacuum configuration and is designed and manufactured for fast and efficient sterilization of textile material, surgical instruments, dressing tools, rubber materials and liquids in a glass container in healthcare facilities.

Size of Chamber	
Chamber Volume	160 Lt.
Chamber Depth	700 mm
Chamber Width	350 mm
Chamber Height	700 mm
STU Capacity **	2 pc
** Basket/container size (STU): 600x300x300 mm (LxWxH).	

Difficusions	Siligle Dool	Double Door
Door Type		Vertical Sliding Door
Depth	1100 mm	N/A
Width	800 mm	N/A
Height	1800 mm	N/A
Empty Weight	~680 Kg	N/A
Packaged Weight	~ 750 Kg	N/A

Goldberg 160 steam sterilizer is designed and manufactured in compliance with the following requirements and standards:

Medical Device Directive	: 93/42/EEC as amended by directive 2007/47/EC
Device Classification	: Class IIb, acc. To EC MDD 93/42/EEC 2007/47/EC (Annex IX)
Low Voltage Directive	: EN 60601-1; EN 61010-1; EN 61010-2-040
EMC Directive	: EN 60601-1-2; EN 61326-1
Pressure Equipment Directive	: PED 2014/68 EU
Sterilization - Steam sterilizers - Large sterilizers	: EN285
Quality Management System Requirements	: EN - ISO 9001:2015
Medical Devices – Quality management systems – Requirements for regulatory purposes	: ISO 13485:2016

Environmental Management Systems - Requirements with guidance for use : ISO 14001:2015

"Type" tests of GOLDBERG steam sterilizers are performed and certified according to the directives of EN 285 and TS EN 17665-1-2 by The German accreditation company HYGCEN GmbH.



Device	
Control System	PLC (Programmable Logic Controller)
Operation Mode	Fully Automatic / Button Command and touch screen
Display Type	Color TFT, LCD Touch Screen
Display Sizes Available	7,0"(standard) / 10,0" (optional)
Key Pad	Touchscreen
Printer	40 Character/line, integrated thermal printer
Communication	RS232 Port/USB Port
Warning System	Visual & Audio & Printed
Data Storage	1000 cycles
Monitoring	Addition to Touchscreen, analogue gauges for chamber, jacket, generator and air pressure
Mobility	Easy positioning on 4 castors (2 x swivel) and firm fixing on suspension legs
Steam Control	Through pneumatic and electric valves

Standard Programs	
Medical & Surgical Instruments (134°C	~ 60 min
Textile Materials (134°C)	~ 60 min
Rubber Articles (121°C)	~ 80 min
Liquids in Glass Container (121°C)	~ 60 min
Silicone Implants (134°C)	~ 80 min
Flash (134°C)	~ 20 min
Prion (134°C)	~ 90 min

Bowie & Dick Test (134°C)	~ 45 min
Vacuum Leak Test	~ 25 min
Customized Program Capacity	20

Process times are load-dependent and approximate. They refer to full process including drying with an average load.

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### Safety & Quality Features

- $\sqrt{\mbox{Protects operator from electrical current leaks}}.$
- $\ensuremath{\mathsf{\sqrt}}$  Short circuit protection.
- √ Safety valve.
- $\sqrt{\text{Hepa filter for air filtration.}}$
- $\sqrt{\mbox{Water level control with electrodes in generator.}}$
- $\sqrt{\text{Water level buoy (at water tank)}}$ .
- $\sqrt{\mbox{Steam}}$  traps for sensitive steam drainage.
- $\ \ \, \sqrt{\text{ Leak test.}}$

Water

Temperature	
Range	110°C - 141°C (chamber)
Measurement	PT 100 (DIN Class A) Sensors
Location	Chamber, Generator
Pressure	
Measurement	Pressure Transducer
Location	Chamber, Jacket, Generator
Vacuum	
Source	Pump, liquid ring (2.2KW)
Capacity	60 mbar
Pre-Vacuum	Yes

Construction	
Frame/Carcase	Electrostatic powdered profile stee
Frame/Carcase	AISI 304 stainless steel (optional)
Outer Panel	AISI 304 stainless steel
Chamber	6.0 mm, AISI 316 L/Ti stainless steel
_	3 mm, AISI 304 L stainless steel, partial cover
Jacket	AISI 316L stainless steel is optional*
	Full cover jacket
Door	6 mm, AISI 304 stainless steel
Panels Surroundir	ng AISI 304 stainless steel
Piping -	brass
- Fibility	AISI 304 stainless steel
Chamber Polishin	g Electro polishing is Optional*

installation nequirement	
Power	30 kW, 3 Phase / 400 VAC $\pm$ 10

RO treated deionized water for high performance

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V	Password	nrotection	٦

- $\sqrt{\,\text{Sensors}}$  against obstructions on the doors way.
- √ Pressured door locks.
- $\sqrt{\mbox{ Unable to open both doors at once in Septic-Aseptic models.}}$
- √ Emergency stop button.

Chamber	
Test Pressure	5 Bar

Steam Generator	
Capacity	50 Lt
Water Level Protection	CRES* / AISI 304 steel box
Power (3 Phase, 400 ±10 VAC)	20 KW
Test Pressure	7 Bar

<sup>\*</sup> CRES : Corrosion Resistant Stainless Steel

Consumption	
Electricity	10 kW/cycle
Water (Approximate)	~80 Lt/cycle

Steam	
Туре	97% Saturated Steam at Abs. Pressure
Source	Built in Steam Generator
	Central Steam System is optional*
Side of Applied Steam	Lateral

# Optional Accessories 2 Shelves including chamber rails Cart Set (Transport + Loading) with adjustable height option Single Transport Trolley (Optional Height Adjusting) Single Loading Cart (AISI 304 Stainless Steel) STU Basket (AISI 304 Stainless Steel)

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Feeding Water Requirements	*
Residue on evaporation	≤ 10 mg/L
Silicate (SiO2)	≤ 1 mg/L
Iron	≤ 0,2 mg/L
Cadmium	≤ 0,005 mg/L
Lead	≤ 0,05 mg/L
Heavy metals other than iron, cadmium, lead	≤ 0,1mg/L
Chloride (CI)	≤ 2 mg/L
Phosphate (P2O5)	≤ 0,5 mg/L
Conductivity (at 25°C)	≤ 5 <i>µ</i> S/cm
pH Value (degree of acidity)	5 to 7,5
Appearance	Free of sediment, clear, colorless
Hardness (Σ Earth Alkali Ions)	≤ 0,02 mMol/L

<sup>\*</sup> Water quality should be checked by standard analitical test methods by the institution which utilizes the sterilizer

Drainage	
Water	Inclined metal pipe to be installed onsite with at least 2 meters of length (diameter: 2" - 3")
Steam (Condensed)	Steam Trap (built in)
Air	Central Air System of Hospital 6 bar pressure



#### **Installation Conditions**

At least 60 cm. space is needed on both lateral sides of the device to provide an effective technical service. Exhaust fan or ventilation funnel needs to be placed above the device for an effective evacuation of heat.

### For more information, please contact:



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